



CERTIFICATE

No. A/15-538542 Rev 00
Date 2015-11-18 Page 1/2

INSPECTION CERTIFICATE acc to
EN 10 204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References		Sandvik References	
752571	Customer order 2015-11-03	Order No. 422009	Subs No. 599484
003-00991	ITEMS	ABSMT No. 300-37703	ABSMT Dispatch note 09392/54 C.Code 15

Material description SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Steel/material Designations Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
Steel making process Electric furnace	

Technical requirements
 ASTM A-213-15A AW, ASME SA-213-ED-13 AW, ASTM A-269-14
 NACE MR0175/ISO 15156-3:2009
 PED 97/23/EC EN 10216-5 TC1
 HRB MAX 80

EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
01	THT-3R60-6-1 6.00 X 1.00	048178	47417	80	60.0	480.00		
				Total	80	60.0	480.00	
KEY TO HEAT								
Heat Code	Heat No.							
048178	542215							
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048178	0.021	0.39	1.65	0.032	0.0080	17.27	13.07	2.53
	N							
048178	0.033							
Chemical composition, product (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048178	0.019	0.40	1.65	0.031	0.0070	17.31	13.08	2.55
	N							
048178	0.041							

Quality assurance - Lars-Åke Bergqvist / QA-manager
MTC Service / Certificates

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	4D
47417	294	331	564	58	56

Hardness test

Lot	Min	Max
	HRB	HRB
47417	71	73

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM/ASME A/SA-213 A-269 EN 10216-5 TC1 EN 10305-1 COLD AW EN 1.4
435 TP316/316L CFA SMLS NDE 6.00 X 1.00 MM HT 542215 SS LOT 47417 MADE BY SAND
VIK IN SWEDEN *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to
Pressure Equipment Directive (97/23/EC) by
TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot
before cutting to finished lengths.

The delivered products comply with the specifications and
requirements of the order.

The material is manufactured according to a Quality system,
approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection
Certificate may not be modified or revised in any way without the
prior written approval of AB Sandvik Materials Technology.
Unauthorized alterations to the Inspection Certificate, including
introduction of false, fictitious or fraudulent statements or entries,
may be punishable by fines, imprisonment, or both. This Inspection
Certificate may be copied only in the manner and for the purposes
specified in Section 6 of EN 10204:2004. Contravention of this notice
will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.